

# REPORT DOCUMENTATION PAGE

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13. ABSTRACT (Maximum 200 words)  The objective of this short term program was to initiate synthesis of a new class of light element materials with novel compositions that are isoelectronic to carbon (i.e. the number of valence electrons per atom is four) or related to Si <sub>3</sub> N <sub>4</sub> . The ultimate goal is to investigate their use in high pressure or laser ablation synthesis of extremely dense, superhard materials of the same composition that have structures and properties related to those of diamond. Examples of such systems include nitrogen rich compounds with stoichiometric compositions BeCN <sub>2</sub> , LiBC <sub>2</sub> N <sub>4</sub> , LiAlC <sub>2</sub> N <sub>4</sub> , and C <sub>3</sub> N <sub>4</sub> . Progress on synthesis of the novel the phases BeCN <sub>2</sub> , and LiAlC <sub>2</sub> N <sub>4</sub> , as well as initial high pressure studies of graphitic C <sub>3</sub> N <sub>4</sub> - LiBC <sub>4</sub> N <sub>4</sub> are described in this report. This work is continuing with full funding from ARO under grant DAA19-00-1-0471.					
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REPORT TITLE: The use of novel precursor chemistry for synthesis of superhard materials

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Sincerely,



JOHN KOUVETAKIS

## Final Technical Report

### Project Title

The use of novel precursor chemistry for synthesis of superhard materials,

### Author

J. Kouvetakis

### ARO Award Number

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## 1. Statement of the Problem

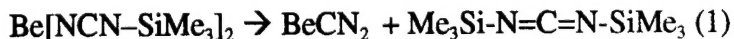
The objective of this short term program was to initiate synthesis of a new class of light element materials with novel compositions that are isoelectronic to carbon (i.e. the number of valence electrons per atom is four) or related to  $\text{Si}_3\text{N}_4$ . The ultimate goal is to investigate their use in high pressure or laser ablation synthesis of extremely dense, superhard materials of the same composition that have structures and properties related to those of diamond. Examples of such systems include nitrogen rich compounds with stoichiometric compositions  $\text{BeCN}_2$ ,  $\text{LiBC}_2\text{N}_4$ ,  $\text{LiAlC}_2\text{N}_4$ , and  $\text{C}_3\text{N}_4$ . Progress on synthesis of the novel the phases  $\text{BeCN}_2$ , and  $\text{LiAlC}_2\text{N}_4$ , as well as initial high pressure studies of graphitic  $\text{C}_3\text{N}_4$  –  $\text{LiBC}_4\text{N}_4$  are described below.

## 2. Summary of the Most Important Results

### $\text{BeCN}_2$

The unknown  $\text{BeCN}_2$  phase is of particular interest because it has been predicted to have optical and mechanical properties that are superior to those of c-BN: i.e. it is a direct-bandgap semiconductor with a bulk modulus of 333 GPa. Three-dimensional  $\text{BeCN}_2$  is structurally analogous to wurtzitic  $\text{BeSiN}_2$  (a structure very similar to the chalcopyrite structure) and has a lattice constant nearly identical to that of cubic BN. We have adopted two strategies for preparation of  $\text{BeCN}_2$  thin films and bulk materials: (a) synthesis, and decomposition of molecular  $\text{Be}(\text{NCN-SiMe}_3)_2$  and (b) direct synthesis of bulk  $\text{BeCN}_2$  by soft-chemistry methods.

The first method is intended to synthesize thin films of  $\text{BeCN}_2$  via decomposition of the volatile molecular source  $\text{Be}(\text{NCN-SiMe}_3)_2$  by elimination of one equivalent of  $\text{Me}_3\text{Si-N=C=N-SiMe}_3$  as illustrated by Eq 1 below.



We have recently succeeded in synthesis and identification of small quantities of  $\text{Me}_3\text{Si-N=C=N-SiMe}_3$ , however, larger yields of the molecule are necessary to pursue a systematic study of CVD growth of films and coatings. Development of an improved synthesis is currently underway. The second method utilized low temperature reactions

of cyanamide ( $\text{H}_2\text{CN}_2$ ) with  $\text{Be}[\text{N}(\text{SiMe}_3)_2]_2$  to produce an intermediate solid precursor with composition  $\text{Be}(\text{NCNH})_2 \cdot \text{H}_2\text{CN}_2$  (see Eq. 2) which was characterized by spectroscopic methods (IR, mass spectrometry) and elemental analysis. Annealing of this solid, at  $750^\circ\text{C}$  in vacuum produced a colorless polycrystalline material and melamine (see Eq. 3). Vibrational and combustion analysis data are consistent with “ $\text{BeCN}_2$ ” although its structure still remains unsolved. The X-Ray powder pattern was virtually identical to earlier X-ray patterns of samples obtained from the reaction of equimolar amounts of  $\text{BeCl}_2$  and  $\text{TMS}_2\text{CN}_2$  (see Eq. 4).

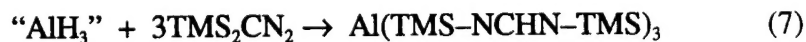


The two different synthetic routes described by Equations 3 and 4 appear to yield the same product and our preliminary characterizations as well as the reaction intermediates clearly point to the desired  $\text{BeCN}_2$  compound. A structural determination is, however, necessary to unambiguously identify this intriguing material. A possible polymeric structure of  $\text{BeCN}_2$  is illustrated in Fig 1. The structure of  $\text{BeSiN}_2$  analogous to dense  $\text{BeCN}_2$  is also shown in Fig. 1.

**Figure 1:** Possible polymeric structure of  $\text{Be}(\text{N}=\text{C}=\text{N})$ . The structure of  $\text{BeSiN}_2$  depicted as tetrahedra filled with Be (light) and Si (dark). Tetrahedra filled with the same atoms form zig-zag chains. The  $\text{BeCN}_2$  compound is expected to have a similar dense structure.

#### **$\text{LiAlC}_2\text{N}_4$**

Initial attempts to prepare  $\text{LiAlC}_2\text{N}_4$  involved reactions of  $\text{LiAlH}_4$  as the Al and Li source, with  $(\text{SiMe}_3)_2\text{CN}_2$  as the N-C-N source. As illustrated in the synthesis depicted by equation 5, complete elimination of gaseous  $\text{SiMe}_3\text{H}$  affords the ternary compound  $\text{LiAlN}_2\text{CN}_2$ . However, it was discovered that the crystalline solid  $\text{Al}(\text{TMS-NCHN-TMS})_3$  is the main product derived from this method instead (see Eqs 6 and 7 below).



Single-crystal X-ray diffraction revealed a novel structure for  $(\text{AlC}_{21}\text{H}_{57}\text{N}_6\text{Si}_6)$  in which one aluminum atom is coordinated by six nitrogen atoms as shown in Fig. 2. Although  $(\text{AlC}_{21}\text{H}_{57}\text{N}_6\text{Si}_6)$  was not the targeted product, its synthesis led to a new class of compounds incorporating the sterically crowded  $(\text{TMS-NCHN-TMS})^{-1}$  bidentate ligand. The analogous Ga compound  $\text{Ga}(\text{TMS-NCHN-TMS})_3$  as well as the related hydrides

HGa(TMS-NCHN-TMS)<sub>2</sub> and H<sub>2</sub>Ga(TMS-NCHN-TMS) were also synthesized as volatile molecular species. Preliminary experiments suggest that the corresponding Al hydrides are also possible. These results indicate that the most important application of this new reaction method is the preparation of stable and volatile Al and Ga hydrides of the general formula RGaH<sub>2</sub> and R<sub>2</sub>GaH [where R = (TMS-NCHN-TMS)]. These may be potentially useful as CVD precursors for growth of group III nitrides and related optoelectronic III-V materials. We are currently attempting to utilize this method to prepare the indium analogs RInH<sub>2</sub> and R<sub>2</sub>InH as well as related unimolecular InN sources such as RInHN<sub>3</sub>. The large chelating group R is the key to stabilizing such compounds which are typically considered to be unstable.

**Figure 2:** Molecular structure of Al(Me<sub>3</sub>Si-N-C-N-SiMe<sub>3</sub>)<sub>3</sub>

Further attempts to synthesize the desired LiAl(NCN)<sub>2</sub> and possibly LiGa(NCN)<sub>2</sub> involve reactions of alternative lithium, Al and Ga sources such as LiAlCl<sub>4</sub> and LiGaCl<sub>4</sub>. We found that the reaction of LiAlCl<sub>4</sub> with Me<sub>3</sub>Si-N=C=N-SiMe<sub>3</sub> at 650 °C results in a polycrystalline colorless material which displays lattice modes consistent with a three dimensional inorganic solid. The IR spectrum is very simple and shows a sharp peak at 2190 cm<sup>-1</sup> corresponding to ν<sub>as</sub> for the linear N=C=N<sup>-2</sup> moiety, and additional peaks at 536 cm<sup>-1</sup> and 470 cm<sup>-1</sup> which can be assigned to metal-carbon and metal-nitrogen lattice modes. Because the anion [Al(NCN)<sub>2</sub>]<sup>-</sup> is isoelectronic with Si(NCN)<sub>2</sub>, we postulate that Li[Al(NCN)<sub>2</sub>] may have a framework structure similar to that of Si(NCN)<sub>2</sub>. This is essentially that of cristobalite SiO<sub>2</sub> in which the -O<sup>-2</sup> anion is replaced by the linear anion (-N=C=N-)<sup>-2</sup>. The lithium counterions will probably occupy the interstitial tetrahedral sites thus forming the classic filled cristoballite structure. An excellent example of a filled cristoballite is LiPN<sub>2</sub> which is shown in Fig 3. Structure elucidation of Li[Al(NCN)<sub>2</sub>] is currently in progress.

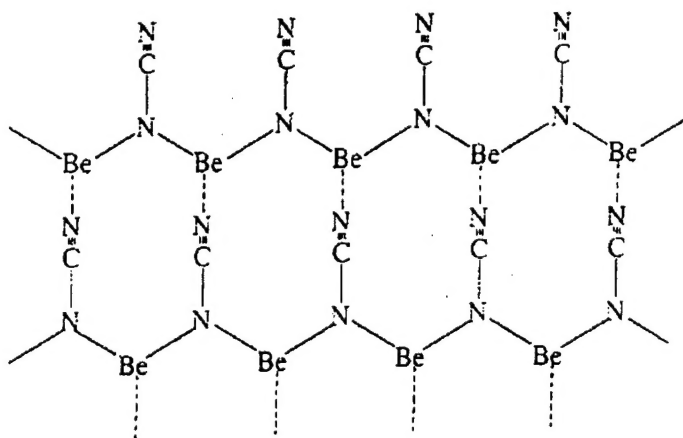
**Figure 3:** Structure of LiPN<sub>2</sub>. The PN<sub>2</sub> array mimics that of isoelectronic SiO<sub>2</sub> and the Li ions are sitting in interstitial tetrahedral sites.

### **C<sub>3</sub>N<sub>4</sub> and LiBC<sub>4</sub>N<sub>4</sub> under high pressure.**

High pressure studies of C<sub>3</sub>N<sub>4</sub> and diamond like LiBC<sub>4</sub>N<sub>4</sub> were initiated with this project. Preliminary results show that the latter can be used to form pure and crystalline B-C-N with graphite like structure at 100 Kbar and 900°C (see D. Williams et al. J Am. Chem. Soc. 2000, 122, 7735). Experiments aimed to convert this compound into diamond-like dense structures are continuing in collaboration with Prof. Badding at Penn State University.

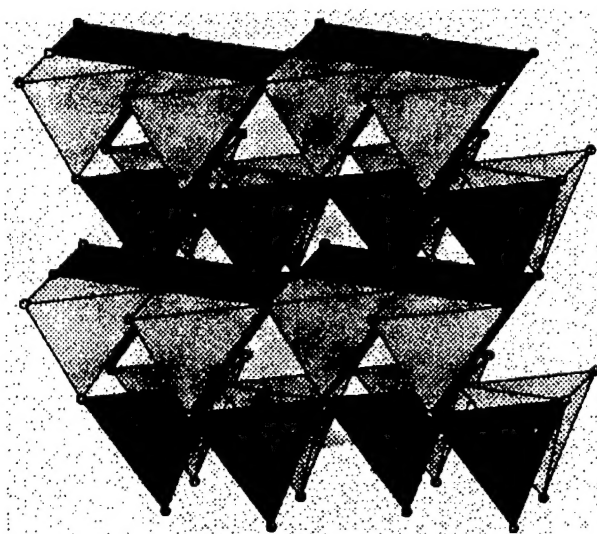
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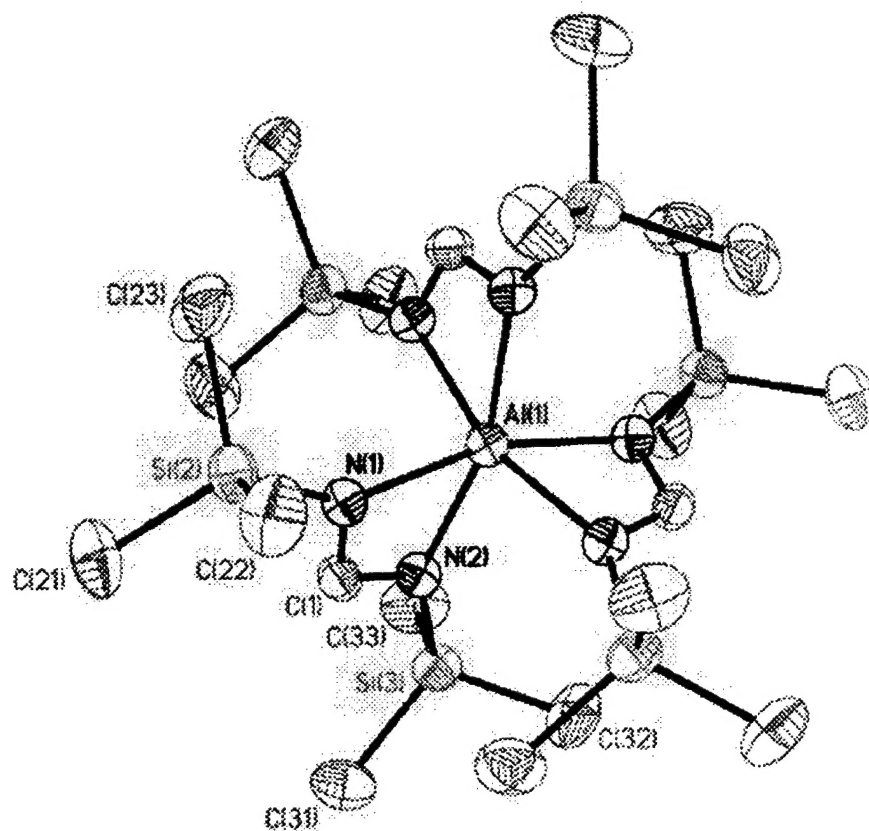
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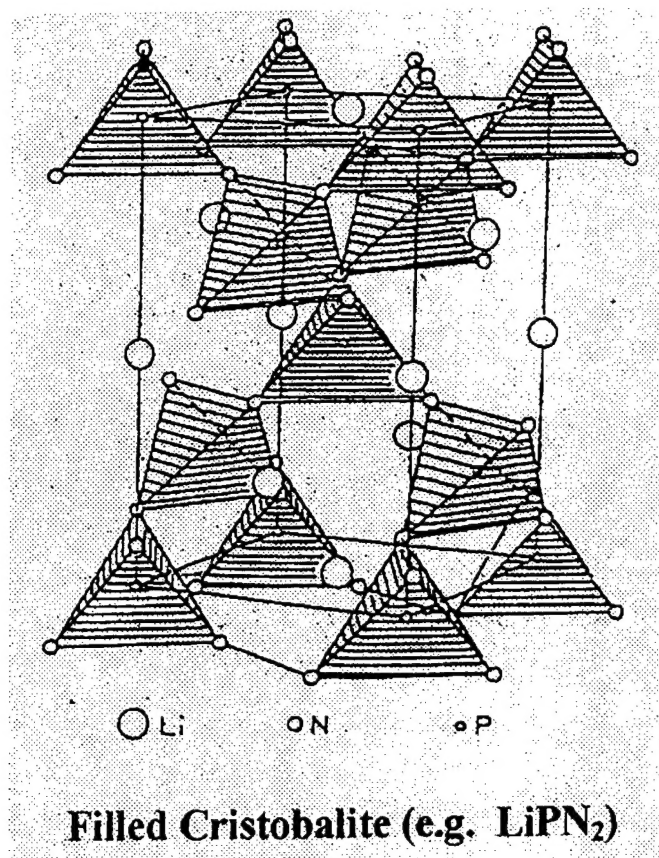
Possible polymeric structure of  $\text{Be}(\text{N}=\text{C}=\text{N})$ .

**Figure 1.** (top) Possible polymeric structure of  $\text{Be}(\text{N}=\text{C}=\text{N})$ . The structure of  $\text{BeSiN}_2$  depicted as tetrahedra filled with Be (light) and Si (dark). (bottom) Tetrahedra filled with the same atoms form zig-zag chains. The three dimensional  $\text{BeCN}_2$  compound is expected to have a similar dense structure.





**Figure 2.** Molecular structure of  $\text{Al}(\text{Me}_3\text{Si-N-C-N-SiMe}_3)_3$



**Figure 3.** Structure of  $\text{LiPN}_2$ . The  $\text{PN}_2$  array mimics that of isoelectronic  $\text{SiO}_2$  and the Li ions are sitting in interstitial tetrahedral sites.